

Data Sheet

Reference No.: 55061

Tube Drawing Machine

Brand: BÜLTMANN
 Model:
 YoM, approx.: 1987 used
 Reconditioned:
 Controls:



Feedstock Tube

external diameter max.: 90 mm
 length max.: 14000 mm

Characteristics Drawing Machine

force: 250 kN
 number of parallel trains / strands max.: 3

Additional Information:

For Sale: High-Performance Triple Drawing Bench GKZ 250 / 3-19R – Precision, Power & Reliability Offered for sale is a Triple Drawing Bench, type GKZ 250 / 3-19R, manufactured by Bültmann Maschinenbau GmbH & Co. KG, a renowned German company known for high-quality tube drawing technology. This system stands out for its robust design, impressive pulling force, and flexible adaptability for a wide range of tube dimensions and materials. Technical Data Year of Manufacture: 1987 Manufacturer: Bültmann Maschinenbau GmbH & Co. KG Location: Hall 7 / 8 Floor Space: 6 x 35.5 m = 213 m² Installed Power: 355 kW Operating Personnel: 1 person Performance Specifications Number of Tubes per Draw: 1, 2 or 3 Input Tube Outer Diameter: 8 – 90 mm Input Tube Length: 3,000 – 11,000 mm Finished Tube Wall Thickness: 0.5 – 4.0 mm Finished Tube Length: up to 14,000 mm Maximum Drawing Force: 250 kN at 6 m/min 250 kN at 60 m/min 186 kN at 90 m/min Return Speed: 180 m/min Noise Level: < 85 dB without material Equipment & Components Tube storage and magazine Pre-bench with mandrel rods Die stand with exchangeable cassette Drawing bed with drive Drawing carriage with clamping jaw Cross-travel tube receiving table Tube cradles No. 1 and No. 2 Operator platform Hydraulic power unit Mandrel rod magazine Technology & Control Hydraulics: Rexroth Pneumatics: Festo Electrical Control System: Siemens Highlights This triple drawing bench has been well maintained and remains in excellent working condition. Thanks to its modular design and strong performance, it is ideal for companies requiring precise and efficient tube drawing – from single draws to continuous production.

Seller:

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Photos & Documents

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