

Data Sheet

Reference 44205
No.:

Вытяжные станки для труб

Brand: MONTBARD
Model:
YoM, approx.: 1957 used
Reconditioned:
Controls: ПЛК - программируемый логический контроллер SIEMENS S7



Feedstock Tube

external diameter min.: 30 mm
external diameter max.: 120 mm
length min.: 3000 mm
length max.: 7500 mm

Product (profile, tube)

length min.: 4000 mm
length max.: 8800 mm

Characteristics Drawing Machine

force: 450 kN
drawing length max.: 8800 mm
number of parallel trains / strands max.: 1
speed max.: 100 m/min
drive system -drawing machine-:
chain

Additional Information:

Function: Semi-automatic (pull chain runs forwards, front bench can be rotated)
Products: Round tubes, precision tubes, cardan shafts, squares

max. drawing rod / pointed end diameter: 80 mm
min. drawing rod / pointed end diameter: 25 mm
max. drawing rod / pointed end length: 220 mm
min. drawing rod / pointed end length: 170 mm

number of drawing jaws: min. 1 jaw and 1 reserve jaw
drawing jaw diameter: various from 20-90, flat

mandrel length: 8250 mm
mandrel diameter: 16-60 mm
numbers of mandrel: min. 2 pieces

Tools are not included in the scope of delivery.

Seller:

ProdEq Trading GmbH
Marc Schönenberger
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
marc.schoenenberger@prodeq.ch

Photos & Documents

Reference No.: 44205

