

Data Sheet

Reference 44211
No.:

Tube Straightener

Brand: MONTBARD
Model: DMS 168
YoM, approx.: 1989 used
Reconditioned: 2018
Controls: ПЛК - программируемый логический контроллер SIEMENS S7-1500



Feedstock Tube

external diameter min.:	27.5 mm
external diameter max.:	160 mm
wall thickness min.:	1 mm
wall thickness max.:	15 mm
length min.:	3500 mm
length max.:	13000 mm

tube levelling unit

Количество правильных вальцов:	6
number of intermediate rolls:	3
Мощность главного привода:	110 kW

feedstock transport direction: left to right

Additional Information:

System consisting of: + various existing and supplemented pipe transport systems + Tube Straightener Montbard DMS 168, YoM 1989 + Chipless Cutting System Bültmann STA 120 H, YoM 2005 + Saw Ohler KA-630-7877, YoM 1988 + Sample Saw Ohler K-400 Modernized: 2005 new Bültmann chipless cutting system 2018 overhaul of complete electrical system 2018 new safety protection system Inlet Feed Drive (top and bottom roller): 2x 7 KW direct current motor Straightening Roller Drive (top and bottom): 2x 55 KW DC motor Straightening Roller Drive (top and bottom): Motor speed 0 - 3000 rpm Top roller angle adjustment: 6 gear motors 0.75 kW each Straightening roller vertical adjustment (top and bottom): 1 hydraulic motor each

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Photos & Documents

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