

Data Sheet

Reference No.: 50429

Гидравлический пресс для вырубки точных заготовок

Brand: FEINTOOL
Model: FB ONE 11000
YoM, approx.: 2023 used
Reconditioned:
Controls: PC controller BECKHOFF



Тип пресса

drive system: servohydraulic
Конструкция рамы: H-frame, tie rod
Система быстрой смены: yes
feedstock transport direction: left to right

Slide

Общее номинальное усилие: 1100 to
Ход: 130 mm
Частота ходов, макс.: 60 /min

Counter Ram

nominal force: 330 to
Ход: 40 mm

V-Ring

nominal force: 500 to
Ход: 40 mm

Tool Dimensions

lower table (left-right): 960 mm
lower table (front-back): 960 mm
upper table (left-right): 960 mm
upper table (front-back): 960 mm
shut height max.: 470 mm

Overall Specifications (coil lines)

sheet width max.: 500 mm
sheet thickness max.: 16 mm
coil weight max.: 8 to
feedstock transport direction: left to right

Coil Chair

coil weight max.: 8 to
Ход: 700 mm

Decoiler

coil weight max.: 8 to
max. diameter of coil: 1800 mm
mandrel expansion range from: 470 mm
mandrel expansion range up to: 530 mm

Leveller Unit

sheet width max.: 500 mm
sheet width (min): 80 mm
sheet thickness max.: 16 mm
sheet thickness min.: 1.5 mm
material cross section max. (450 N/mm²): 3510 mm²
Количество правильных вальцов: 17
integrated feed function: yes
intermediate clamp release: yes
cleaning device for leveller rollers: yes

Crop Shear

cutting force: 800 kN

Данные электр. Подключения

Подводимая мощность: 350 kVA
Напряжение питания: 400 V
Частота тока в сети: 50 Hz

Габариты / вес

Общий вес (около): 75350 kg

Additional Information:

Absolutely mint condition: just 3'300 running hours
700'000 strokes

Special equipment fineblanking press: + 6 hydraulic cylinders for 4th and 5th force. High pressure bar. + mechanical reamers (without tool-changers) + additional operating mode "cutting counter-holder and V-ring" + additional operating mode "manual insert mode" + 2 blast air nozzles + 6 connections each + Additional tool monitoring system RAZIOL roller belt lubrication system with + Interface for monitoring the cooling system - the scrap conveyor (visible on photos) is the scope ARKU single reel with loading clamps + pressure arms for high-strength coil material guidance via conical rollers + Automatic coil positioning ARKU feed straightening machine straightening cross-section at 600 N/mm² + Synchronised drive of the straightening machine Hardened and ground straightening rollers hydraulic leveller gap control + Straightener quick-change system + intermediate roller Measuring wheel for feed control

Seller:

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Photos & Documents

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Video Template:
| <https://www.youtube.com/embed/17TJOBjRY3A> |