

Data Sheet

Reference No.: 55440

Механический многопозиционный пресс

Brand: WATERBURY FARRELL
Model: 010-012
YoM, approx.: used
Reconditioned:
Controls:

Additional Information:

Waterbury Farrel 1012 ICOP Transfer Press
Refurbished w Minster Clutch Mint!
* Most Everything Refurbished! We can do more if you want more done.
* Plungers and Caps Scrapped back into Perfection
* Roller Boxes disassembled, Cleaned and Parts Replaced as necessary
* All new fasteners
* New oil lines, oil meters - Bijur. Anything left original was newer, tested and worthy of staying.
* 12 Plus 1 Stations - 12+1 or 12 plus Auxiliary Station (depends on your language)
* All new Felt Plunger Wipers and Aluminum plates to hold it in place
* Bronze Slide / Bed Inserts. Bronze Transfer Ways
* Minster Combo Clutch and Brake - Air power
* Lift Rod Frictions on top of press - new style and easy to change / check
* 12 Bottom Cams - WOW - full set
* Currently set up with US Motors 3 Hp mechanical vary drive system - old working junk. I would switch to AC Inverter and we can do it for a price. Just being honest.
* 1.125" tall die holders x 2.5" transfer - center distance
* 12 Kick up Plunger Friction Assemblies - new hardware
* 2" total Stroke of Ram Plungers - a little short for a 1012 but this is a speedy accurate press for parts under .90" tall..
* Serial No. ST237383 55 237975
* Press has flywheel cover not shown. Off during refurbishment.
* Ross duel safety solenoid valve - old but working.
* Waterbury spring loaded fork elevator type strippers (off press for rebuild now).
* Clutch is good and we have not disassembled it or refurbished it.
* Controls are 1980 vintage. Working but just ok. We could rebuild the clutch - New O-Rings, Seals, Springs, Rotary Union, check friction material, literally put most of it in a dip tank and clean it all up. Paint.



Could reline if pads are worn or replace. Service whole clutch professionally so it is good for another 10 years. Would charge \$500 to disassemble and diagnose and then quote any parts or labor it needs.
Electrical - Can replace all the electrical to your specs or do it like all the other eyelet guys around here do it. Would quote but probably \$10k for new controls. Those guys think they are NYC Lawyers.
This press was built as a higher speed 1012 model. The pressing cams are the faster speed type and bolted together for a solid top shaft set up. The plungers don't have keys and goose rods so they won't come out of adjustment at speed. The roller boxes don't go up and down and therefore make less noise and are more accurate.
Press could be demonstrated on our shop floor. Come look at it. Excellent specimen.
Price listed is for a finished refurb as described - will finish the plunger install. Will paint press when done. Does not include clutch work, controls work or any added parts. Press will be running with existing controls and systems unless buyer wants other work done.

Seller:

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Photos & Documents

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