

Data Sheet

Reference No.: 32866

presa za fino rezanje - hidraulična

Brand: FEINTOOL
 Model: HFA 6300
 YoM, approx.: 1976 used
 Reconditioned: 2011
 Controls: PLC programabilno upravljanje SIEMENS



Slide

total force (nominal):	630 to
stroke rate (max.):	180 /min
cutting velocity min.:	3 mm/s
cutting velocity max.:	12 mm/s
closing velocity:	100 mm/s
returning velocity:	100 mm/s

V-Ring

nominal force:	230 to
stroke:	30 mm

Counter Ram

nominal force:	120 to
stroke:	30 mm

Tool Dimensions

lower table (left-right):	900 mm
lower table (front-back):	900 mm
upper table (left-right):	900 mm
upper table (front-back):	900 mm
range of transfer pins - in strip direction:	260 mm

Strip-Feeder

feeder type:	roll feeder
sheet width max.:	450 mm
sheet thickness max.:	14 mm
feeding step min.:	1 mm
feeding step max.:	999 mm
nominal force:	6 kN

Electrical specifications

total power consumption:	80 kW
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Attachments -Fineblanking Press-

decoiler: optional
 leveller unit: optional
 waste cutter: yes
 slug separator: no

Additional Information:

+ press rebuilt in 2011 with new hydraulics and new electrics

+ roller feeders with manual height adjustment

+ press frame reinforced with 4 tie rods

complete line currently dismantled and lying on stocks

Seller:

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Photos & Documents

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