

Data Sheet

Reference No.: 42973

Punch-Bending Machines

Brand: BUCH
 Model: DCMC-200-4/40-P-25
 YoM, approx.: 1992 used
 Reconditioned:
 Controls:



Press Design

drive system: eccentric / crank
 frame design: C-frame, single sided

Press forces

total force (nominal): 25 to

Press Table

table surface (left-right): 500 mm
 table surface (front-back): 185 mm

Slide

stroke: 16 mm

slide (mechan. Press)

slide adjustment: 20 mm
 stroke min.: 0 mm
 stroke max.: 200 mm

Strip-Feeder

feeder type: grip feeder
 sheet width max.: 40 mm

Electrical specifications

total power consumption: 5.5 kW

Dimensions / weights

total weight approx.: 3100 kg

Attachments (presses)

decoiler: yes
 leveller unit: yes
 strip feeder: yes
 feeder type: grip feeder
 waste cutter: yes
 press automation: yes
 safety guard / safety door: yes
 2-hand engagement: yes
 acc. to actual accident protection regulation: yes

Additional Information:

ROLLER STRAIGHTENER MODEL EAF-4/40
 Strip & wire straighteners
 Number of rollers of wire 10
 Number of rollers for steel strip 5
 Maximun diameter of wire 4 mm
 Maximun width of steel strip 40 mm

GRIPPER FEEDER MODEL A-200-M

Gripper drive mechanical
 Feed lenght, from 0 to 200 mm
 Adjustable height of material in relation to bender centre point from 0 to ± 35 mm

BENDER MODEL DCM-200

Inner diameter of the tubular support 100 mm
 1 TOOL PLATE mounted on machine
 2 extra TOOL PLATES with 9 slides mounted
 TOOL PLATE measurements 860 x 860 mm
 Adjustable separation between the bender and the press from 0 to 100 mm
 Maximun stroke of the extractor 40 mm
 Maximun diameter of the extractor cams 140 mm

BENDING TOOLHOLDER C-200-2,5

SLIDES, MODEL C-200-5
 Number of slides: 6 mounted on machine
 Power 2,5 ton.
 Slide adjustment 15 mm
 Maximun slide stroke 40 mm
 Maximun cams diameter 140 mm

Siegfried tonnage control
 BUCH Wire & strip decoilers
 Operator Safety guards included but dismantled
 Full documentation.

Seller:

Post-Venta Carreras S.A.
 Antonio Vega
 Pol. Ind. Els Plans d'Arau C/ Nicolau Copèr
 La Pobla de Claramunt, Spain
 +34 938 088 099
 antonio@prodeq.es

Photos & Documents

Reference No.: 42973



Video Template:
| <https://youtu.be/KgEhUmfiYyQ> |