

Data Sheet

Reference No.: 43618

transfer presa - mehanička -

Brand: HAULICK+ROOS
Model: RVD 350-1600 V
YoM, approx.: 1985 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
frame design: H-frame, monoblock
openings in uprights: yes
number of suspensions: 2
opening in table: yes
feedstock transport direction: left to right

Press forces

total force (nominal): 350 to
nominal work capacity: 50 kNm

Press Table

table surface (left-right): 1550 mm
table surface (front-back): 1300 mm
thickness of bolster plate: 250 mm
opening in bed (left-right): 1300 mm
opening in bed (front-back): 350 mm

Slide

table surface (left-right): 1400 mm
table surface (front-back): 1100 mm
stroke: 200 mm
stroke rate (max.): 100 /min

slide (mechan. Press)

slide adjustment: 150 mm
stroke min.: 20 mm
stroke max.: 200 mm
stroke rate (min.): 20 /min
stroke rate (max.): 100 /min
hydraulic overload protection: yes
main drive power: 60 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 700 mm
distance between columns (H-frame): 1600 mm
passline opening (free passage in side columns): 910 mm
free passage between side columns (height): 1000 mm

Coil Chair

coil weight max.: 3 to
stroke: 500 mm

Decoiler

design: single reel, traversable
sheet width max.: 500 mm
sheet width (min): 30 mm
coil weight max.: 3 to
max. diameter of coil: 1500 mm
mandrel expansion range from: 460 mm
mandrel expansion range up to: 530 mm

Leveller Unit

sheet width max.: 600 mm
sheet thickness max.: 5 mm
sheet thickness min.: 0.4 mm
diameter of leveller rolls: 9 mm
distance between leveller rolls: 30 mm
diameter of feed rolls: 120 mm
feed velocity max.: 40 m/min
loop controls: yes

Strip-Feeder

feeder type: roll feeder
sheet width max.: 500 mm
sheet thickness max.: 5 mm
feeding step max.: 999.9 mm
pilot release system: yes

Transfer System

distance between tools, stroke X max.: 2
distance between tools, stroke X min.:
Inner width clamping rails closed max.: 4
Inner width clamping rails closed min.: 2

Dimensions / weights

space requirements -left/right-: 38
space requirements -front/back-: 28
total height: 45
total weight approx.: 400

Additional Information:

Decoiler, traversing KOHLER 160/600 Strz
KOHLER 30 600/9-3000.1 Servo feed WVE
axis transfer system SANDER, infinitely v α

28.02.2024 press damaged, connection
slide/connecting rod defective

Seller:

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Photos & Documents

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