

Data Sheet

Reference No.: 43706

transfer presa - mehanička -

Brand: KAISER
Model: KSTU ZA 2000-15P
YoM, approx.: 1994 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
frame design: H-frame, tie rod
openings in uprights: yes
table cushion: yes
feedstock transport direction: left to right

Press forces

total force (nominal): 200 to

Press Table

table surface (left-right): 1780 mm
table surface (front-back): 1300 mm
opening in bed (left-right): 1445 mm
opening in bed (front-back): 260 mm

Slide

slide force: 200 to
table surface (left-right): 1500 mm
table surface (front-back): 1100 mm
stroke: 178 mm
stroke rate (max.): 120 /min

slide (mechan. Press)

slide adjustment: 150 mm
stroke rate (min.): 20 /min
stroke rate (max.): 120 /min

Die Cushion (table cushion)

number of cushions: 11
cushion force: 3 to

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 542 mm
passline opening (free passage in side columns): 900 mm

Decoiler

design: twin reel
sheet width max.: 260 mm
coil weight max.: 2 to
max. diameter of coil: 1500 mm
mandrel expansion range from: 460 mm
mandrel expansion range up to: 530 mm

Leveller Unit

sheet width max.: 250 mm
sheet thickness max.: 2 mm
sheet thickness min.: 0.3 mm
number of leveller rolls: 19
diameter of leveller rolls: 18 mm
feed velocity min.: 5 m/min
feed velocity max.: 60 m/min
loop controls: yes

Strip-Feeder

feeder type: roll feeder
sheet width max.: 250 mm

Transfer System

distance between tools, stroke X max.: 260 mm
distance between tools, stroke X min.: 60 mm
stroke Y fix: 55 mm
Inner width clamping rails closed max.: 455 mm
Inner width clamping rails closed min.: 205 mm

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
gripper transfer system: yes

Additional Information:

+ Coil feed line KOHLER with straightener 18.260/19 + Feeder KAISER KWV 250 + 2 bars transfer SANDER with adjustable pitc cushion rail with various cushions and filler data sheet available)

Seller:

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Photos & Documents

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