

## Data Sheet

Reference 44205  
No.:

## mašina za izvlačenje cevi

Brand: MONTBARD  
Model:  
YoM, approx.: 1957 used  
Reconditioned:  
Controls: PLC programabilno upravljanje SIEMENS S7



### Feedstock Tube

external diameter min.:	30 mm
external diameter max.:	120 mm
length min.:	3000 mm
length max.:	7500 mm

### Product (profile, tube)

length min.:	4000 mm
length max.:	8800 mm

### Characteristics Drawing Machine

force:	450 kN
drawing length max.:	8800 mm
number of parallel trains / strands max.:	1
speed max.:	100 m/min
drive system -drawing machine-:	chain

### Additional Information:

Function: Semi-automatic (pull chain runs forwards, front bench can be rotated)  
Products: Round tubes, precision tubes, cardan shafts, squares

max. drawing rod / pointed end diameter: 80 mm  
min. drawing rod / pointed end diameter: 25 mm  
max. drawing rod / pointed end length: 220 mm  
min. drawing rod / pointed end length: 170 mm

number of drawing jaws: min. 1 jaw and 1 reserve jaw  
drawing jaw diameter: various from 20-90, flat

mandrel length: 8250 mm  
mandrel diameter: 16-60 mm  
numbers of mandrel: min. 2 pieces

Tools are not included in the scope of delivery.

### Seller:

ProdEq Trading GmbH  
Marc Schönenberger  
Reckholder 1, 9527 Niederhelfenschwil, Switzerland  
+41 71 948 70 60  
marc.schoenenberger@prodeq.ch

## Photos & Documents

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