

Data Sheet

Reference No.: 44927

presa za fino rezanje - hidraulična

Brand: FEINTOOL
Model: HLT 1250
YoM, approx.: 2001 used
Reconditioned:
Controls: PC controller BECKHOFF C 6140



Press Design

drive system: hydraulic
frame design: H-frame, monoblock
quick die change system: yes
feedstock transport direction: left to right

Slide

total force (nominal): 410 to
stroke: 200 mm

slide (hydr. Press)

approximation velocity max.: 200 mm/s
working velocity min.: 8 mm/s
working velocity max.: 80 mm/s
return velocity max.: 150 mm/s

Counter Ram

nominal force: 120 to
stroke: 40 mm

V-Ring

nominal force: 250 to
stroke: 40 mm

Tool Dimensions

lower table (left-right): 820 mm
lower table (front-back): 1250 mm
upper table (left-right): 820 mm
upper table (front-back): 1250 mm
shut height max.: 410 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 450 mm
sheet thickness max.: 16 mm
feeding step min.: 1 mm
feeding step max.: 999.9 mm
speed max.: 48 m/min
nominal force: 60 kN
band lubrication system: yes

Crop Shear

cutting force: 310 kN

Electrical specifications

total power consumption: 175 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 4540 mm
space requirements -front/back-: 2860 mm
total height: 4000 mm

Attachments -Fineblanking Press-

autom. tool clamping device: yes
closed cabin: yes
waste cutter: yes

Additional Information:

Long table fineblanking press, specifically useful for progressive/transfer operations
The press was only used rarely.
Hours of operation: 4'682
Stroke count: 1.2 Mio

Seller:

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Photos & Documents

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