

Data Sheet

Reference 51084
No.:

presa za fino rezanje - hidraulična

Brand: SCHMID
Model: HSR400
YoM, approx.: 2007 used
Reconditioned:
Controls: PLC programabilno upravljanje SIEMENS S7



Press Design

drive system: hydraulic
quick die change system: yes
feedstock transport direction: right to left

Slide

total force (nominal): 400 to
stroke: 200 mm

Counter Ram

nominal force: 100 to
stroke: 30 mm

V-Ring

nominal force: 200 to
stroke: 30 mm

Tool Dimensions

lower table (left-right): 650 mm
lower table (front-back): 650 mm
shut height max.: 420 mm
passline opening (free passage in side columns): 420 mm

Overall Specifications (coil lines)

sheet width max.: 500 mm
sheet thickness max.: 12 mm
feed velocity max.: 30 m/min
feedstock transport direction: right to left

Leveller Unit

sheet width max.: 500 mm
sheet width (min): 60 mm
sheet thickness max.: 12 mm
sheet thickness min.: 1 mm
integrated feed function: yes

Strip-Feeder

sheet width max.: 400 mm
sheet thickness max.: 30 mm

Crop Shear

working width max.: 400 mm
cutting force: 50 kN

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

total weight approx.: 22000 kg

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: yes
leveller unit: yes
waste cutter: yes

Additional Information:

including coil line SARONNI with direct feed
- hydraulic opening for cleaning
- band guides at outlet
- proportional pressure reducer for drive rollers

Seller:

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