

Data Sheet

Reference No.: 51681

obradni centar za struganje i glodanje

Brand: MAZAK
Model: HQR-250 MSY
YoM, approx.: 2018 used
Reconditioned:
Controls: CNC upravljanje MAZAK SMOOTH G



basic functions

number of spindles: 2
number of turrets: 2
live positions: yes

Working Range Turning

swing diameter (max): 370 mm
turning diameter (max): 344 mm
bar diameter (max): 80 mm

main spindle

spindle revolutions (max): 4000 /min
snaga motora: 26 kW
vreteno pozicioniranje: 0.0001 °
c-axis: yes

counter spindle

spindle revolutions (max): 5000 /min
snaga motora: 22 kW
vreteno pozicioniranje: 0.0001 °
c-axis: yes

X/Z slide

Z-axis travel: 760 mm
X-axis travel: 207 mm
Y-axis travel: 100 mm
number of tool positions (total): 12
number of live positions: 12
- rotation speeds (max): 6000 /min
- drive power: 11 kW

X/Z slide

Z-axis travel: 815 mm
X-axis travel: 141 mm
Y-axis travel: 70 mm
number of tool positions (total): 12
number of live positions: 12
- rotation speeds (max): 6000 /min

attachments (turning)

bar magazine: yes
- bar diameter (max): 80 mm
workpiece unloading system: yes
chip conveyor: yes
coolant unit: yes
coolant through turret: yes
through spindle coolant
attachment: yes
aspiration unit: yes
hydraulic system: yes
European CE standards: yes

Additional Information:

Accessories - 1 set of tool holders - 1 pc. collet chuck
Hainbuch 80 mm Axfix for main spindle - 1 pc. 3-jaw
chuck Kitagawa BB210 for main spindle 1 pc. 1 pc.
collet chuck Hainbuch 80 mm Axfix for counter
spindle - Collet chuck Hainbuch 80 mm Axfix for
counter spindle

Seller:

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Photos & Documents

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