

Data Sheet

Reference No.: 54434

obradni centar - horizontalni (APC)

Brand: STARRAG HECKERT
 Model: HEC 1250 ATHLETIC
 YoM, approx.: 2011 used
 Reconditioned:
 Controls: CNC upravljanje SIEMENS 840 D



Working Range -cubic-

number of processing axes (excl parallel axes):	4
.. among of them simultaneous CNC axes:	3
X-axis travel:	2200 mm
Y-axis travel:	1600 mm
Z-axis travel:	1850 mm
rotating range B-axis from:	0 °
rotating range B-axis up to:	360 °

Table

table surface (left-right):	1000 mm
table surface (front-back):	1250 mm
workpiece load (max):	5000 kg

spindle / head

spindle revolutions (min):	20 /min
spindle revolutions (max):	10000 /min

Axis drives

rapid traverse:	40000 mm/min
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Tool magazine

number of positions:	60
tool diameter max.:	110 mm
- with free neighbour positions:	250 mm
tool length max.:	450 mm
tool weight max.:	35 kg

automatic workload equipment

number of store positions:	2
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Electrical specifications

mains power supply:	130 kVA
mains voltage:	400 V
mains frequency:	50 Hz

Dimensions / weights

space requirements -left/right-:	10000 mm
space requirements -front/back-:	8500 mm
total height:	4100 mm
total weight approx.:	42000 kg

attachments

tool breakage detector: yes
 chip conveyor: yes
 coolant unit: yes
 band filtration unit: yes
 closed cabin: yes
 European CE standards: yes

Additional Information:

Equipment:

- 3 clamping tables
- Renishaw touch probe
- Laser tool breakage detection
- ARTIS tool and process monitoring
- 4-color indicator light
- 2 chip conveyors

Spindle operating hours: 28,500 / 5,700

Seller:

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Photos & Documents

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