

Data Sheet

Reference No.: 54680

viševretni automat za struganje

Brand: GILDEMEISTER
Model: AS 48
YoM, approx.: 1971 used
Reconditioned: 2017
Controls: elektronsko upravljanje SIEMENS



basic functions

number of spindles: 6

Working Range Turning

swing diameter (max): 48 mm
turning diameter (max): 48 mm
bar diameter (max): 48 mm
workpiece length max.: 125 mm

main spindle

spindle revolutions (min): 180 /min
spindle revolutions (max): 2120 /min
number of gears: 2
continuous speed variation: no

Electrical specifications

total power consumption: 17.5 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 6130 mm
space requirements -front/back-: 1400 mm
total weight approx.: 10200 kg

Additional Information:

Technical Data

- Maximum diameter of hexagonal bars: 42 mm
- Maximum diameter of square bars: 34 mm
- Maximum feed rate: 225 mm
- Threading head up to approx. M27
- 17 speed settings
- 12 tool stations

Seller:

ProdEq Trading GmbH
Emanuel Unger
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
emanuel.unger@prodeq.ch

Photos & Documents

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