

Data Sheet

Reference No.: 55179

obradni centar za struganje i glodanje

Brand: MAZAK
Model: INTEGREX 200-III ST
YoM, approx.: 2005 used
Reconditioned:
Controls: CNC upravljanje MAZATROL 640 MT PRO



basic functions

number of spindles: 2
live positions: yes

Working Range Turning

turning diameter (max): 660 mm
workpiece length max.: 1045 mm

main spindle

spindle revolutions (max): 4600 /min
snaga motora: 22 kW
c-axis: yes

counter spindle

spindle revolutions (max): 5000 /min
snaga motora: 18.5 kW
c-axis: yes

X/Z slide

rapid traverse Z: 50000 mm/min
rapid traverse X: 50000 mm/min
rapid traverse Y: 40000 mm/min
- rotation speeds (max): 12000 /min
- drive power: 18.5 kW

Tool magazine

number of positions: 40
tool diameter max.: 90 mm
- with free neighbour positions: 125 mm
tool length max.: 300 mm
tool weight max.: 10 kg

Additional Information:

X1 axis: 580 mm X2 axis: 150 mm Y axis: 160 mm Z1 axis: 1,045 mm Z2 axis: 1,010 mm W axis: 1,050 mm B axis: -30 to 210° Special equipment • Chip conveyor • Tooleye • 15 bar high-pressure pump • Milling spindle synchronised thread cutting • 5-axis simultaneous machining • Preparation for multiple and flash tool holders • Interface for bar loader • Conveyor belt for finished parts • Preparation for Renishaw system • 3-jaw chuck for main and counter spindle

Seller:

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Photos & Documents

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