

## Data Sheet

Reference No.: 56561

## Try Out Press

Brand: EXNER  
 Model: EXSBDZR 400/100FT  
 YoM, approx.: 1981 used  
 Reconditioned: 2015  
 Controls: PLC programabilno upravljanje SIEMENS S7 300



### Press Design

drive system: hydraulic  
 frame design: H-frame, monoblock  
 openings in uprights: no  
 number of suspensions: 2  
 number of slide actions: 1  
 slide ejectors / cushion: yes  
 table cushion: yes  
 quick die change system: yes  
 moving bolster design: front

### Press forces

total force (nominal): 400 to

### Press Table

table surface (left-right): 2480 mm  
 table surface (front-back): 1600 mm  
 thickness of bolster plate: 200 mm  
 height above floor level: 800 mm

### Slide

slide force: 400 to  
 table surface (left-right): 2350 mm  
 table surface (front-back): 1600 mm  
 stroke: 630 mm

### slide (hydr. Press)

approximation velocity max.: 270 mm/s  
 return velocity max.: 270 mm/s

### slide ejector / cushion

nominal force: 50 to  
 stroke: 100 mm

### Die Cushion (table cushion)

cushion force: 100 to

### Tool Assembly Dimensions

distance table - slide max.: 1000 mm

### Electrical specifications

mains voltage: 400 V  
 mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 3810 mm  
 space requirements -front/back-: 2000 mm  
 height above floor level: 5230 mm  
 height under floor level: 1100 mm  
 total weight approx.: 63000 kg

### Additional Information:

Inspection under power (without tool) possible

### Seller:

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**Photos & Documents**

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