

## Data Sheet

Reference No.: 42973

## Punch-Bending Machines

Brand: BUCH  
 Model: DCMC-200-4/40-P-25  
 YoM, approx.: 1992 used  
 Reconditioned:  
 Controls:



### Press Design

drive system: eccentric / crank  
 frame design: C-frame, single sided

### Press forces

total force (nominal): 25 to

### Press Table

table surface (left-right): 500 mm  
 table surface (front-back): 185 mm

### Slide

stroke: 16 mm

### slide (mechan. Press)

slide adjustment: 20 mm  
 stroke min.: 0 mm  
 stroke max.: 200 mm

### Strip-Feeder

feeder type: grip feeder  
 Sirina traku maks.: 40 mm

### Electrical specifications

total power consumption: 5.5 kW

### Dimensions / weights

total weight approx.: 3100 kg

### Attachments (presses)

decoiler: yes  
 leveller unit: yes  
 strip feeder: yes  
 feeder type: grip feeder  
 waste cutter: yes  
 press automation: yes  
 safety guard / safety door: yes  
 2-hand engagement: yes  
 acc. to actual accident protection regulation: yes

### Additional Information:

ROLLER STRAIGHTENER MODEL EAF-4/40  
 Strip & wire straighteners  
 Number of rollers of wire 10  
 Number of rollers for steel strip 5  
 Maximun diameter of wire 4 mm  
 Maximun width of steel strip 40 mm

### GRIPPER FEEDER MODEL A-200-M

Gripper drive mechanical  
 Feed lenght, from 0 to 200 mm  
 Adjustable height of material in relation to bender centre point from 0 to  $\pm 35$ mm

### BENDER MODEL DCM-200

Inner diameter of the tubular support 100 mm  
 1 TOOL PLATE mounted on machine  
 2 extra TOOL PLATES with 9 slides mounted  
 TOOL PLATE measurements 860 x 860 mm  
 Adjustable separation between the bender and the press from 0 to 100 mm  
 Maximun stroke of the extractor 40 mm  
 Maximun diameter of the extractor cams 140 mm

### BENDING TOOLHOLDER C-200-2,5

SLIDES, MODEL C-200-5  
 Number of slides: 6 mounted on machine  
 Power 2,5 ton.  
 Slide adjustment 15 mm  
 Maximun slide stroke 40 mm  
 Maximun cams diameter 140 mm

Siegfried tonnage control  
 BUCH Wire & strip decoilers  
 Operator Safety guards included but dismantled  
 Full documentation.

### Seller:

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**Photos & Documents**

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Video Template:  
| <https://youtu.be/KgEhUmfiYyQ> |