

Data Sheet

Reference No.: 43706

Transferna stiskalnica - mehanska

Brand: KAISER
 Model: KSTU ZA 2000-15P
 YoM, approx.: 1994 used
 Reconditioned:
 Controls:



Press Design

drive system: eccentric / crank
 frame design: H-frame, tie rod
 openings in uprights: yes
 table cushion: yes
 feedstock transport direction: left to right

Press forces

total force (nominal): 200 to

Press Table

table surface (left-right): 1780 mm
 table surface (front-back): 1300 mm
 opening in bed (left-right): 1445 mm
 opening in bed (front-back): 260 mm

Slide

slide force: 200 to
 table surface (left-right): 1500 mm
 table surface (front-back): 1100 mm
 stroke: 178 mm
 stroke rate (max.): 120 /min

slide (mechan. Press)

slide adjustment: 150 mm
 stroke rate (min.): 20 /min
 stroke rate (max.): 120 /min

Die Cushion (table cushion)

number of cushions: 11
 cushion force: 3 to

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 542 mm

Decoiler

design: twin reel
 Sirina traku (maks.): 260 mm
 max. weight of coil: 2 to
 max. diameter of coil: 1500 mm
 mandrel expansion range from: 460 mm
 mandrel expansion range up to: 530 mm

Leveller Unit

Sirina traku (maks.): 250 mm
 sheet thickness max: 2 mm
 sheet thickness (min): 0.3 mm
 number of leveller rolls: 19
 diameter of leveller rolls: 18 mm
 feed velocity min.: 5 m/min
 feed velocity max.: 60 m/min
 loop controls: yes

Strip-Feeder

feeder type: roll feeder
 Sirina traku (maks.): 250 mm

Transfer System

distance between tools, stroke X max.: 260 mm
 distance between tools, stroke X min.: 60 mm
 stroke Y fix: 55 mm
 Inner width clamping rails closed max.: 455 mm
 Inner width clamping rails closed min.: 205 mm

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

Attachments (presses)

decoiler: yes
 leveller unit: yes
 strip feeder: yes
 gripper transfer system: yes

Additional Information:

+ Coil feed line KOHLER with straightener 18.260/19 + Feeder KAISER KWV 250 + 2 bars transfer SANDER with adjustable pitch cushion rail with various cushions and filler data sheet available)

Seller:

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Photos & Documents

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Video Template:
| https://www.youtube.com/embed/A_VPCxNaR4 |