

Data Sheet

Reference No.: 43813

Transferna stiskalnica - mehanska

Brand: ROVETTA
 Model: S4-8000/4000X2000/E/ET
 YoM, approx.: 2001 used
 Reconditioned:
 Controls:



Press Design

drive system: eccentric / crank
 openings in uprights: yes
 number of suspensions: 4
 number of slide actions: 1
 table cushion: yes
 quick die change system: yes
 moving bolster design: front-back
 feedstock transport direction: right to left

Press forces

total force (nominal): 800 to
 nominal work capacity: 150 kNm

Press Table

table surface (left-right): 4000 mm
 table surface (front-back): 2000 mm
 height above floor level: 550 mm

Slide

table surface (left-right): 4000 mm
 table surface (front-back): 2000 mm
 stroke: 700 mm
 stroke rate (max.): 24 /min

slide (mechan. Press)

slide adjustment: 350 mm
 autom. Slide adjustment: yes
 variable speed: yes
 stroke rate (min.): 8 /min
 stroke rate (max.): 24 /min
 hydraulic overload protection: yes
 main drive power: 176 kW

Die Cushion (table cushion)

number of cushions: 1
 cushion force: 1.5 to
 stroke: 200 mm

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1100 mm
 distance between columns (H-frame): 4200 mm
 passline opening (free passage in side columns): 2800 mm
 free passage between side columns (height): 1580 mm

Blank loader

Blank width: 760 mm
 Blank length along transfer direction: 1500 mm
 Blank thickness: 3 mm
 Blank weight: 20 kg
 stack weight (max): 5000 kg
 stack height (max): 500 mm

Transfer System

stroke Y max.: 200 mm
 stroke Z max.: 200 mm

Electrical specifications

mains voltage: 400 V
 mains frequency: 50 Hz

Dimensions / weights

total weight approx.: 230000 kg

Additional Information:

Machine has been dismantled and is stored in a warehouse

Seller:

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Photos & Documents

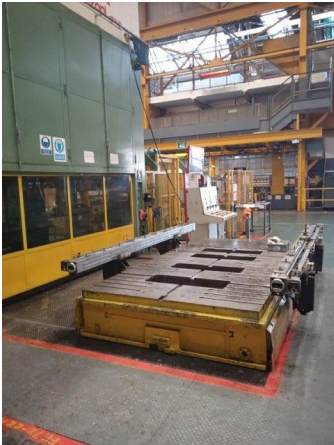
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Rear left



Electrical Cabinets



Front left



RHS 2



Control desk