

## Data Sheet

Reference No.:44205

## Stroj za vlečenje cevi

Brand: MONTBARD  
 Model:  
 YoM, approx.: 1957 used  
 Reconditioned:  
 Controls: SPS krmiljenje SIEMENS S7



### Feedstock Tube

external diameter min.:	30 mm
external diameter max.:	120 mm
length min.:	3000 mm
length max.:	7500 mm

### Product (profile, tube)

length min.:	4000 mm
length max.:	8800 mm

### Characteristics Drawing Machine

force:	450 kN
drawing length max.:	8800 mm
number of parallel trains / strands max.:	1
speed max.:	100 m/min
drive system -drawing machine-:	chain

### Additional Information:

Function: Semi-automatic (pull chain runs forwards, front bench can be rotated)  
 Products: Round tubes, precision tubes, cardan shafts, squares

max. drawing rod / pointed end diameter: 80 mm  
 min. drawing rod / pointed end diameter: 25 mm  
 max. drawing rod / pointed end length: 220 mm  
 min. drawing rod / pointed end length: 170 mm

number of drawing jaws: min. 1 jaw and 1 reserve jaw  
 drawing jaw diameter: various from 20-90, flat

mandrel length: 8250 mm  
 mandrel diameter: 16-60 mm  
 numbers of mandrel: min. 2 pieces

Tools are not included in the scope of delivery.

### Seller:

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**Photos & Documents**

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