

## Data Sheet

Reference No.: 44927

## Finorezna stiskalnica - hidravlična

Brand: FEINTOOL  
Model: HLT 1250  
YoM, approx.: 2001 used  
Reconditioned:  
Controls: PC controller BECKHOFF C 6140



### Press Design

drive system: hydraulic  
frame design: H-frame, monoblock  
quick die change system: yes  
feedstock transport direction: left to right

### Slide

total force (nominal): 410 to  
stroke: 200 mm

### slide (hydr. Press)

approximation velocity max.: 200 mm/s  
working velocity min.: 8 mm/s  
working velocity max.: 80 mm/s  
return velocity max.: 150 mm/s

### Counter Ram

nominal force: 120 to  
stroke: 40 mm

### V-Ring

nominal force: 250 to  
stroke: 40 mm

### Tool Dimensions

lower table (left-right): 820 mm  
lower table (front-back): 1250 mm  
upper table (left-right): 820 mm  
upper table (front-back): 1250 mm  
shut height max.: 410 mm

### Strip-Feeder

feeder type: roll feeder  
Sirina traku maks.: 450 mm  
sheet thickness max.: 16 mm  
feeding step min.: 1 mm  
feeding step max.: 999.9 mm  
speed max.: 48 m/min  
nominal force: 60 kN  
band lubrication system: yes

### Crop Shear

cutting force: 310 kN

### Electrical specifications

total power consumption: 175 kW  
mains voltage: 400 V  
mains frequency: 50 Hz

### Dimensions / weights

space requirements -left/right-: 4540 mm  
space requirements -front/back-: 2860 mm  
total height: 4000 mm

### Attachments -Fineblanking Press-

autom. tool clamping device: yes  
closed cabin: yes  
waste cutter: yes

### Additional Information:

Long table fineblanking press, specifically useful for progressive/transfer operations  
The press was only used rarely.  
Hours of operation: 4'682  
Stroke count: 1.2 Mio

### Seller:

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## Photos & Documents

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