

Data Sheet

Reference No.: 45607

Transferna stiskalnica - mehanska

Brand: US BAIRD
 Model: 3-37
 YoM, approx.: used
 Reconditioned:
 Controls:



Press Design

number of slide actions: 17

Press forces

total force (nominal): 25 to

slide (mechan. Press)

stroke rate (min.): 80 /min
 stroke rate (max.): 100 /min

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 292.1 mm

Strip-Feeder

feeder type: roll feeder
 Sirina traku maks.: 117.5 mm
 feeding step max.: 76.2 mm

Dimensions / weights

space requirements -left/right-: 1804 mm
 space requirements -front/back-: 1042 mm
 total height: 2185 mm
 total weight approx.: 5663 kg

Additional Information:

Ram stroke 1" (25,4 mm)
 Ram stroke 1,5" (38,1 mm)
 Ram stroke 2" (50,8 mm)
 Ram stroke 2.5" (63,5 mm)
 Ram stroke 3" (76,2 mm)
 Ram stroke 4" (101,6 mm)

Ram width 37" (939.8 mm)
 Cup tonnage 1.3 Tons
 Motor HP & Motor RPM 7.5 - 1750

Center distance Transfer Stroke
 Inches (mm) 2.00 (50.8)

Max. blank diameter
 Inches (mm) 1.50 (38.1)
 When full size blank must be transferred to 2nd station

Max. blank diameter
 Inches (mm) 1.875 (41.6)
 When blank and cup operation is performed at the first station

A repaired feeder is available but has not yet been installed on the press.

Seller:

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