

## Data Sheet

Reference No.: 51681

## Obdelovalni center za struženje in rezkanje

Brand: MAZAK  
Model: HQR-250 MSY  
YoM, approx.: 2018 used  
Reconditioned:  
Controls: CNC krmiljenje MAZAK SMOOTH G



### basic functions

number of spindles: 2  
number of turrets: 2  
live positions: yes

### Working Range Turning

swing diameter (max): 370 mm  
turning diameter (max): 344 mm  
bar diameter (max): 80 mm

### main spindle

spindle revolutions (max): 4000 /min  
moč motorja: 26 kW  
glavna pozicioniranja vretena: 0.0001 °  
c-axis: yes

### counter spindle

spindle revolutions (max): 5000 /min  
moč motorja: 22 kW  
glavna pozicioniranja vretena: 0.0001 °  
c-axis: yes

### X/Z slide

Z-axis travel: 760 mm  
X-axis travel: 207 mm  
Y-axis travel: 100 mm  
number of tool positions (total): 12  
number of live positions: 12  
- rotation speeds (max): 6000 /min  
- drive power: 11 kW

### X/Z slide

Z-axis travel: 815 mm  
X-axis travel: 141 mm  
Y-axis travel: 70 mm  
number of tool positions (total): 12  
number of live positions: 12  
- rotation speeds (max): 6000 /min

### attachments (turning)

bar magazine: yes  
- bar diameter (max): 80 mm  
workpiece unloading system: yes  
chip conveyor: yes  
coolant unit: yes  
coolant through turret: yes  
through spindle coolant  
attachment: yes  
aspiration unit: yes  
hydraulic system: yes  
European CE standards: yes

### Additional Information:

Accessories - 1 set of tool holders - 1 pc. collet chuck  
Hainbuch 80 mm Axfix for main spindle - 1 pc. 3-jaw  
chuck Kitagawa BB210 for main spindle 1 pc. 1 pc.  
collet chuck Hainbuch 80 mm Axfix for counter  
spindle - Collet chuck Hainbuch 80 mm Axfix for  
counter spindle

### Seller:

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## Photos & Documents

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