

## Data Sheet

Reference No.: 56930

## Progressive Die Press - mechanical-

Brand: BEUTLER NOVA  
 Model: NAD 2000.18  
 YoM, approx.: 2009 used  
 Reconditioned:  
 Controls:



### Press Design

openings in uprights: yes  
 table cushion: no  
 quick die change system: yes  
 feedstock transport direction: left to right

### Press forces

total force (nominal): 200 to  
 nominal work capacity: 16 kNm

### Press Table

table surface (left-right): 1800 mm  
 table surface (front-back): 1100 mm  
 opening in bed (left-right): 880 mm  
 opening in bed (front-back): 350 mm

### Slide

stroke: 220 mm  
 stroke rate (max.): 130 /min

### slide (mechan. Press)

slide adjustment: 150 mm  
 automatic stroke adjustment: yes  
 stroke min.: 20 mm  
 stroke max.: 220 mm

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 550 mm  
 passline opening (free passage in side columns): 720 mm

### Decoiler

Sirina traku maks.: 250 mm  
 coil weight max.: 2 to  
 max. diameter of coil: 1500 mm

### Leveller Unit

sheet thickness max.: 4 mm  
 sheet thickness min.: 0.5 mm  
 number of leveller rolls: 9  
 diameter of leveller rolls: 80 mm  
 feed velocity max.: 80 m/min

### Strip-Feeder

feeding step min.: 0.1 mm  
 feeding step max.: 10000 mm

### Dimensions / weights

height above floor level: 4314 mm  
 height under floor level: 0 mm  
 total weight approx.: 27500 kg

### Attachments (presses)

decoiler: yes  
 leveller unit: yes  
 strip feeder: yes  
 feeder type: roll feeder  
 band lubrication system: yes

### Additional Information:

#### Accessories / Equipment:

- + Coil line GSW Schwabe MHH2/1500 – RMA 25/98
- + Eckardt roller strip lubrication system
- + Zehnder + Sommer EV320 AGM – EDS S50 servo roll feed
- + Tooling consoles / die consoles
- + Mayfran scrap conveyor
- + vibration dampers

### Seller:

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