

Tehnični list

Referenčna št.: 57150

Transferna stiskalnica - mehanska

Proizvajalec: KAISER
Model: KSTU ZA 2000-15P
Leto izdelave, pribl.: 2000 used
Obnovljeno:
Krmiljenje: SPS krmiljenje SIEMENS SIMATIC OP 47-12



Press forces

total force (nominal): 200 to

Press Table

table surface (left-right): 2440 mm
table surface (front-back): 1500 mm

Slide

table surface (left-right): 1500 mm
table surface (front-back): 1100 mm
stroke: 180 mm

slide (mechan. Press)

slide adjustment: 150 mm
stroke rate (min.): 20 /min
stroke rate (max.): 120 /min
main drive power: 45 kW

Overall Specifications (coil lines)

sheet thickness max.: 2.5 mm

Decoiler

Sirina traku maks.: 300 mm
sheet width (min): 30 mm
coil weight max.: 3 to
max. diameter of coil: 1500 mm
mandrel expansion range from: 460 mm
mandrel expansion range up to: 530 mm

Leveller Unit

Sirina traku maks.: 30 mm
sheet width (min): 300 mm
number of leveller rolls: 9
diameter of leveller rolls: 30 mm
number of intermediate rolls: 11
feed velocity min.: 5 m/min
feed velocity max.: 40 m/min

Strip-Feeder

feeder type: roll feeder
Sirina traku maks.: 300 mm

Dimensions / weights

total weight approx.: 45000 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
feeder type: roll feeder
European CE standards: yes

Additional Information:

Kohler conveyor system
Unwinding reel type 3000.1 H
Straightening machine type 30.300/9
Strip transfer unit BÜ 2.5
Electronic roll feeder type WVE 120/300

Seller:

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Photos & Documents

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