

Tehnični list

Referenčna št.: 57184

Avtomat za štancanje

Proizvajalec: SCHULER
Model: SAL 250-1.9 MARK II
Leto izdelave, pribl.: 2006 used
Obnovljeno:
Krmiljenje: SPS krmiljenje SIEMENS SIMATIC HMI



Press forces

total force (nominal): 250 to

Press Table

table surface (left-right): 1950 mm
table surface (front-back): 1000 mm

Slide

table surface (left-right): 1950 mm
table surface (front-back): 800 mm
stroke: 30 mm

slide (mechan. Press)

slide adjustment: 100 mm
variable speed: yes
stroke rate (min.): 80 /min
stroke rate (max.): 400 /min
main drive power: 51 kW

Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 550 mm

Strip-Feeder

feeder type: roll feeder

Dimensions / weights

total weight approx.: 48000 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes

Additional Information:

Strip Feed Unit
Manufacturer: Kohler Maschinenbau
Type: KRS 18.260/19-2000.2H-BF1
Serial number: 40 871
Year of manufacture: 2006
Connected load: 15.5 kW

Decoiler
Manufacturer: Kohler Maschinenbau GmbH
Model: 18 260-1000.2
Serial number: 40 466
Year of manufacture: 1984
Connected load: 8 kW

Seller:

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Photos & Documents

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