

Tehnični list

Referenčna št.: 57264

Trivaljni stroj za upogibanje pločevine

Proizvajalec: JELSINGRAD
Model: UBBD 6,3/2000
Leto izdelave, pribl.: 1987 used
Obnovljeno:
Krmiljenje: Konvencionalen



Working Range (bending)

plate thickness rolling (max.): 6.3 mm
length of straight piece (prebending): 2000 mm

Electrical specifications

total power consumption: 9 kW

Dimensions / weights

space requirements -left/right-: 3800 mm
space requirements -front/back-: 850 mm
total height: 1750 mm
total weight approx.: 3700 kg

Additional Information:

Technology for the production of tanks, mixers, cylindrical vessels, welding technologies...

MACHINERY FOR TANK PRODUCTION

-Sheet metal rolling machine, length 2 meters, Jelšingrad 2000/6.3mm with the option of rolling pipes and profiles at the end of the rollers.

-Roller lines for assembly and welding of shells and dish ends with automatic movement, complete set of driven rollers

-Welding device for automatic longitudinal welding of shells VARSTROJ - Fronius, length 2 m with welding power source

-Machine for dish ends production - edge radius flanging, PRAKO machine with tools

-Machine for flanging shells - tanks at the end - edge for shell reinforcement - VEB Blech Bearbeitung with tools

-Hydraulic device for dish ends production on a lathe - metal spinning using tooling

-Belt grinding machine for sheet metal, width 200 mm

Machines for Stainless Steel Railings Manufacturing, TIG and Laser Welding

-Mandrel pipe bending machine for diameters $\varnothing$ 42.4mm, 38, 33, 25mm. Installation of the hydraulic cylinder required

-Mandrel-less pipe bending machine from $\varnothing$ 18 to $\varnothing$ 33mm

-TIG welding machine with wire feeder. DVT 15

-GRIT disc grinding and deburring machine and machine for grinding surface welds on the jacket (quill/tailstock sleeve missing).

-Pipe end notch / radius grinding machine, $\varnothing$ 25, 33, 42, 40, 54, 60mm

-Wheel polishing machine for pipes.

-Pipe grinding machine for 6m pipes. Grit Multi 100.

-Polysoude orbital welding system with 13 tools from $\varnothing$ 25 to $\varnothing$ 60mm. Fisher pipe cutting saw.

-New LASER welding machine for laser welding 1.5 KW with wire feeder.

-Cebora MIG welding machine, Aristo TIG welding machine, Cebora plasma cutter.

-BOSSI wet belt grinding machine - RSP width 250mm - for plates/tiles.

Seller:

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