

Tehnični list

Referenčna št.: 57400

Transferna stiskalnica

Proizvajalec: INVERNIZZI
Model: T630
Leto izdelave, pribl.: 2009 used
Obnovljeno:
Krmiljenje: Elektronsko krmiljenje SIEMENS S7



Press Design

drive system: servomechanic

Press forces

total force (nominal): 630 to

Press Table

table surface (left-right): 5450 mm
table surface (front-back): 910 mm

Slide

table surface (left-right): 5500 mm
table surface (front-back): 800 mm

slide (mechan. Press)

stroke adjustment: yes
stroke min.: 220 mm
stroke max.: 350 mm

Tool Assembly Dimensions

shut height (stroke down,
adjustment up), BDC: 680 mm

Coil Chair

coil weight max.: 8 to

Decoiler

Sirina traku maks.: 410 mm
coil weight max.: 8 to
max. diameter of coil: 2000 mm

Transfer System

number of tool stations: 20
distance between tools, stroke X
fixed: 225 mm

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 28000 mm
space requirements -front/back-: 15000 mm
total height: 10000 mm
height above floor level: 7000 mm
height under floor level: 3000 mm
total weight approx.: 200000 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
strip feeder: yes
European CE standards: yes

Additional Information:

Complete press line (Siemens S7)

- Press (20 stations)
- Coiler: FOD 80/750 MA
- Straightening machine: RMP 40/9/80
- Feeder: AE/Z40

Technical Data:

- Step spacing 225 mm
- Max. pressing force per station 60 tons
- Stroke rate 20-60/min
- Pulling height 105 mm
- Ram stroke 220-350 mm (adjustment in 1 mm increments)
- XYZ axes of the transfer are adjustable

Seller:

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Photos & Documents

Reference No.: 57400



E-Schränke