Tehnični list

Referenčna št.: 57776

Obdelovalni center za struženje in rezkanje



Proizvajalec:	MORI SEIKI
Model:	MT 250/1000
Leto izdelave, pribl.:	2000 used
Obnovljeno:	
Krmiljenje:	CNC krmiljenje MORI SEIKI MSG-501

basic functions

design principle: inclined bed	
number of spindles:	1
number of b-axes:	1

Working Range Turning

swing diameter (max):	700 mm
turning diameter (max):	570 mm

main spindle

spindle revolutions (min):	35 /min
spindle revolutions (max):	3500 /min
c-axis: yes	

X/Z slide

Z-axis travel:	1095 mm
X-axis travel:	635 mm
Y-axis travel:	220 mm
rotating range B-axis up to:	225 °
rapid traverse Z:	30000 mm/min
rapid traverse X:	24000 mm/min
tool fixture: Milling Spindle	
number of tool positions (total):	42
- rotation speeds (max):	8000 /min

tailstock

sleeve stroke:	1040 mm

Tool magazine

magazin type: chain magazine	
number of positions:	44

Electrical specifications

mains voltage:	400 V
mains frequency:	50 Hz

Dimensions / weights

space requirements -left/right-:	6400 mm
space requirements -front/back-:	3000 mm
total height:	3240 mm
total weight approx.:	15000 kg

attachments (turning)

chip conveyor: yes

Additional Information:

Features:
- Capto-C6 tool holder, 44 tool positions,
- Röhm 400 mm diameter chuck,
- Tools included

Machines still powered on

Seller:

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Photos & Documents

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