

## Data Sheet

Reference 46228  
No.:

## Hotforming Press

Brand: LASCO  
Model: TZP 1000 SO  
YoM, approx.: 2001 used  
Reconditioned:  
Controls: PLC programabilno upravljanje SIEMENS S7-400



### Press Design

drive system: hydraulic  
number of suspensions: 1  
slide ejectors / cushion: no  
table cushion: no  
opening in table: no  
feedstock transport direction: back-front

### Press forces

total force (nominal): 1000 to

### Press Table

table surface (left-right): 2066 mm  
table surface (front-back): 2000 mm  
height above floor level: 630 mm

### Slide

stroke: 900 mm

### slide (hydr. Press)

approximation velocity max.: 600 mm/s  
working velocity min.: 15 mm/s  
working velocity max.: 40 mm/s  
return velocity max.: 390 mm/s  
return force: 100 to

### Tool Assembly Dimensions

shut height (stroke down, adjustment up), BDC: 1710 mm  
distance table - slide max.: 1700 mm

### Electrical specifications

total power consumption: 160 kW  
mains voltage: 400 V  
mains frequency: 50 Hz

### Dimensions / weights

height above floor level: 6500 mm  
total weight approx.: 140000 kg

### Attachments (presses)

press automation: yes  
gripper transfer system: yes  
acc. to actual accident protection  
regulation: yes  
European CE standards: yes

### Additional Information:

Complete hot forming line (sheet metal applications) consisting of:  
\* 1000 to. hydraulic press LASCO  
\* Schwartz furnace system:  
- max. lining width: 1700 mm  
- Furnace length: 27060 mm  
\* Strothmann feeder  
\* ABB loading and unloading robot

### Seller:

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## Photos & Documents

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Video Template:

| <https://www.youtube.com/embed/qv0RG0B23jY> ||