

Data Sheet

Reference No.: 52666

Tube Welding Line

Brand: SEUTHE
Model: RS 60 RD (HF300)
YoM, approx.: 1992 used
Reconditioned:
Controls:



Feedstock Steel Strip

sheet thickness max.: 4 mm
sheet thickness min.: 0.8 mm

Product (profile, tube)

external diameter min.: 24.9 mm
external diameter max.: 60 mm
wall thickness min.: 0.8 mm
wall thickness max.: 4 mm

Line Characteristics

Forming Process: rollforming
welding process: HF inductive
sawing process: travelling

Additional Information:

system consisting of:

- large coil reel
- Bandschweisseinrichtung
- optional: horizontal band loop
- side planer
- forming unit
- HF welding unit
- units for outside scarfing, inside scarfing - each without impellers, tooling
- cooling section
- calibration unit
- with alternative calibration station for ovals, polygons
- flying saw
- chip blow unit
- hexagon bundling- and binding unit

optional roll-sets available for:

forming section:
26,30, 32, 36, 38, 40, 44, 46, 52, 60 mm

calibration section:
25, 26, 29.5, 29.89, 30, 32, 33, 33.4, 33.5, 33.7, 34, 35, 36, 37, 38, 39, 40, 42.4, 43, 44, 45, 46, 50, 51, 51.5, 57, 58, 60 mm
without drawwints

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Photos & Documents

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