

Data Sheet

Reference No.: 54743

Tube Welding Line

Brand: ABBEY
Model: RS 65
YoM, approx.: 1979 used
Reconditioned:
Controls:



Technical data & highlights:

System length: approx. 130 m

Staff requirements: 6 employees for operation

Welding process: High-frequency welding up to 400 kHz

Induction welding process: Power up to 250 kW

Advantages:

Robust and reliable design – suitable for continuous industrial operation

Precise welding quality thanks to state-of-the-art high-frequency technology

Ideal for manufacturing pipes in various dimensions

- Pipe welding machine: Abbey Etna
- Strip processing + saw VAI Seuthe
- Rolling mill Carl Wetzel
- Induction welding system: Rittal SK3215.100, built in 2015

- Forming: Pass 1 – 3 Ø62.00
- Knife passes: Pass 8 – 10 Ø62.00
- Calibration: Pass 16 – 26 Ø64.00

Seller:

ProdEq Trading GmbH
Emanuel Unger
Rorschacher Str. 286, 9016 St Gallen, Switzerland
+41 71 948 70 60
emanuel.unger@prodeq.ch

Product (profile, tube)

external diameter min.:	25 mm
external diameter max.:	76 mm
wall thickness min.:	0.7 mm
wall thickness max.:	3.25 mm

Line Characteristics

welding process: HF inductive	
sawing process: travelling	
speed max.:	100 m/min

Electrical specifications

mains power supply:	680 kVA
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Additional Information:

Photos & Documents

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