

Data Sheet

Reference No.: 55061

mašina za izvlačenje cevi

Brand: BÜLTMANN
Model:
YoM, approx.: 1987 used
Reconditioned:
Controls:



Feedstock Tube

external diameter max.: 90 mm
length max.: 14000 mm

Characteristics Drawing Machine

force: 250 kN
number of parallel trains / strands max.: 3

Additional Information:

For Sale: High-Performance Triple Drawing Bench GKZ 250 / 3-19R – Precision, Power & Reliability

Offered for sale is a Triple Drawing Bench, type GKZ 250 / 3-19R, manufactured by Bültmann Maschinenbau GmbH & Co. KG, a renowned German company known for high-quality tube drawing technology. This system stands out for its robust design, impressive pulling force, and flexible adaptability for a wide range of tube dimensions and materials.

Technical Data

Year of Manufacture: 1987

Manufacturer: Bültmann Maschinenbau GmbH & Co. KG

Location: Hall 7 / 8

Floor Space: 6 x 35.5 m = 213 m²

Installed Power: 355 kW

Operating Personnel: 1 person

Performance Specifications

Number of Tubes per Draw: 1, 2 or 3

Input Tube Outer Diameter: 8 – 90 mm

Input Tube Length: 3,000 – 11,000 mm

Finished Tube Wall Thickness: 0.5 – 4.0 mm

Finished Tube Length: up to 14,000 mm

Noise Level: < 85 dB without material

Equipment & Components

Tube storage and magazine

Pre-bench with mandrel rods

Die stand with exchangeable cassette

Drawing bed with drive

Drawing carriage with clamping jaw

Cross-travel tube receiving table

Tube cradles No. 1 and No. 2

Operator platform

Hydraulic power unit

Mandrel rod magazine

Technology & Control

Hydraulics: Rexroth

Pneumatics: Festo

Electrical Control System: Siemens

Highlights

This triple drawing bench has been well maintained

and remains in excellent working condition. Thanks to its modular design and strong performance, it is ideal for companies requiring precise tube drawing – from single draws to continuous production.

Seller:

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Photos & Documents

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