

Data Sheet

Reference
No.: 56561

Try Out Press

Brand: EXNER
Model: EXSBDZR 400/100FT
YoM, approx.: 1981 used
Reconditioned: 2015
Controls: PLC programabilno upravljanje SIEMENS S7 300



Press Design

drive system: hydraulic
frame design: H-frame, monoblock
openings in uprights: no
number of suspensions: 2
slide ejectors / cushion: yes
table cushion: yes
opening in table: no
quick die change system: yes
moving bolster design: front

Press forces

total force (nominal): 400 to

Press Table

table surface (left-right): 2480 mm
table surface (front-back): 1600 mm
thickness of bolster plate: 200 mm
height above floor level: 800 mm
number of T-slots: 10
distance between T-slots: 200 mm

Slide

slide force: 400 to
table surface (left-right): 2350 mm
table surface (front-back): 1600 mm
stroke: 630 mm

slide (hydr. Press)

approximation velocity max.: 270 mm/s
working velocity min.: 32.75 mm/s
working velocity max.: 100 mm/s
return velocity max.: 270 mm/s
return force: 50 to

slide ejector / cushion

nominal force: 48 to
stroke: 100 mm

Die Cushion (table cushion)

cushion force: 100 to
working principle: hydraulic

Tool Assembly Dimensions

distance table - slide max.: 1000 mm
distance between columns (H-frame): 2500 mm

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

space requirements -left/right-: 3810 mm
space requirements -front/back-: 2000 mm
height above floor level: 5230 mm
height under floor level: 1100 mm
total weight approx.: 68000 kg

Attachments (presses)

moving bolster design: front

Additional Information:

Inspection under power (without tool) possible
Functional video available upon request

Seller:

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Photos & Documents

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