

Data Sheet

Reference No.: 57260

automat za štancovanje - mehanički -

Brand: SANGIACOMO
Model: T-250R CE
YoM, approx.: 2023 used
Reconditioned:
Controls:



Press Design

drive system: eccentric / crank
openings in uprights: yes
number of slide actions: 1
table cushion: no
quick die change system: no

Press forces

total force (nominal): 250 to

Press Table

table surface (left-right): 1450 mm
table surface (front-back): 800 mm

slide (mechan. Press)

slide adjustment: 100 mm
stroke min.: 15 mm
stroke max.: 220 mm
stroke rate (min.): 20 /min
stroke rate (max.): 50 /min

Tool Assembly Dimensions

shut height (stroke down,
adjustment up), BDC: 662 mm

Electrical specifications

total power consumption: 22 kW
mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

total weight approx.: 22000 kg

Attachments (presses)

decoiler: yes
leveller unit: yes
feeder type: roll feeder
light barrier: yes
2-hand engagement: yes
acc. to actual accident protection
regulation: yes
European CE standards: yes

Additional Information:

Press:

Braking distance 206 ms
Safety clearance 330 mm
Minimum height of the closed mould 460 mm
Weight of the upper mould 1000 kg
Flywheel speed per minute 176 – 370 – 441

Feeding line

From 2007, maximum sheet width 500 mm, maximum
coil weight 4000 kg
Master VPJM 500/80 feeding unit
MASTER RPMA 500/800 levelling machine
JO 500/4000 coil

Seller:

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Photos & Documents

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