

Data Sheet

Reference No.: 55511

Additive Manufacturing System

Brand: SLM
Model: 280 HL
YoM, approx.: 2022 used
Reconditioned:
Controls: CNC (nümerik) kontrol SLM



EBATLAR / AĞIRLIK

Kullanma Alanı Uzunluk:	2600 mm
Kullanma Alanı Genişlik:	1200 mm
Komple Yüksekliği:	2700 mm

Additional Information:

Machines in excellent condition
maintained annually by the manufacturer (service
reports available).

Build volume: 280 x 280 x 365 mm minus substrate
plate height
Machine configuration: Single optic, 1 x 400W
Build rate up to 88 cm³/material dependent
Laser runtime: 1500 h
Variable layer thickness: 20 µm - 90 µm
Minimum feature size: 150 µm
Focus diameter: 80 - 115 µm
Maximum scan speed: 10 m/s
Average inert gas consumption during build: 3.0 l/min
(argon)
Average inert gas consumption during flooding: 200
l/min (argon)

Seller:

ProdEq Trading GmbH
Michael Weishaupt
Reckholder 1, 9527 Niederhelfenschwil, Switzerland
+41 71 948 70 60
michael.weishaupt@prodeq.ch