

Teknik Bilgi Formu

Referans No.: 57264

Üç silindirli bükme makinesi

Marka: JELSINGRAD
Model: UBBD 6,3/2000
Üretim yılı, yaklaşık: 1987 used
Revizyonlu:
Kontrol sistemi: Manuel



Çalışma Alanı (bü)	
Saç Kalınlığı Yuvarlatmada (maks.):	6.3 mm
Düz Parçanın Bükme İşleminde Uzunluk:	2000 mm

ELEKTRİK DEĞERLERİ	
Enerji sarfiyatı (toplam):	9 kW

EBATLAR / AĞIRLIK	
Kullanma Alanı Uzunluk:	3800 mm
Kullanma Alanı Genişlik:	850 mm
Komple Yüksekliği:	1750 mm
Toplam ağırlık yaklaşık:	3700 kg

Additional Information:

Technology for the production of tanks, mixers, cylindrical vessels, welding technologies...
MACHINERY FOR TANK PRODUCTION
-Sheet metal rolling machine, length 2 meters, Jelšingrad 2000/6.3mm with the option of rolling pipes and profiles at the end of the rollers.
-Roller lines for assembly and welding of shells and dish ends with automatic movement, complete set of driven rollers
-Welding device for automatic longitudinal welding of shells VARSTROJ - Fronius, length 2 m with welding power source
-Machine for dish ends production - edge radius flanging, PRAKO machine with tools
-Machine for flanging shells - tanks at the end - edge for shell reinforcement - VEB Blech Bearbeitung with tools
-Hydraulic device for dish ends production on a lathe - metal spinning using tooling
-Belt grinding machine for sheet metal, width 200 mm

Machines for Stainless Steel Railings Manufacturing, TIG and Laser Welding
-Mandrel pipe bending machine for diameters $\varnothing$ 42.4mm, 38, 33, 25mm. Installation of the hydraulic cylinder required
-Mandrel-less pipe bending machine from $\varnothing$ 18 to $\varnothing$ 33mm
-TIG welding machine with wire feeder. DVT 15
-GRIT disc grinding and deburring machine and machine for grinding surface welds on the jacket (quill/tailstock sleeve missing).
-Pipe end notch / radius grinding machine, $\varnothing$ 25, 33, 42, 40, 54, 60mm
-Wheel polishing machine for pipes.
-Pipe grinding machine for 6m pipes. Grit Multi 100.
-Polysoude orbital welding system with 13 tools from $\varnothing$ 25 to $\varnothing$ 60mm. Fisher pipe cutting saw.
-New LASER welding machine for laser welding 1.5 KW with wire feeder.
-Cebora MIG welding machine, Aristo TIG welding machine, Cebora plasma cutter.
-BOSSI wet belt grinding machine - RSP width 250mm - for plates/tiles.

Seller:

ProdEq d.o.o. Trgovina z industrijskimi str
Matjaz Gradisnik
Opekarniska 4, 2327 Race, Slovenia
+386 2 620 8786
info@prodeq.si